

Work Order ID 129471

129471

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Item ID: D350-689-031 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Armrest / Control Guard Retrofit

Start Date: 2/11/15 Start Qty: 5.00 *5*

Required Date: 2/17/15 Req'd Qty: 5.00 *5*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: u Date: Tooling: Date: Run Start *NR1*

QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-689	C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork Photocopy D350-689 bluefile & type labels per PPP D350-689-031 CHG002									
101	Pick Kit	0.00							
101									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

DAS
66
9-89

5X

DAS
27
9-89

(5x)

DAS
46
9-89

FEB 20 2015

FEB 20 2015

5

DAS
66
9-89

FEB 20 2015

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Item ID: D350-689-031 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Armrest / Control Guard Retrofit
 Start Date: 2/11/15 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 2/17/15 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-689-013								
	Location: _____								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

FEB 20 2015

DAS
16
9-89

DAS
16
9-89
15/02/20

MF
15-2-20

Picklist Print

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Page 1

Work Order ID: 129471

129471

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 2/11/15

Required Date: 2/17/15

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP rev A 12.07.06 new issue EC verified by:DD
15.02.11 AS PER ECN 15-520 DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2199-31 S *D2199-31* Strut	DAS 06 9-89	Manufactured	No			101	Each	0.0000	1	5		DAS 27 9-89 FEB 20 2015	DAS 46 9-89
D4671-1 S *D4671-1* Armrest Cushion		Manufactured	No			101	Each	14.0000	1	5		DAS 27 9-89 FEB 20 2015	DAS 46 9-89
	DAS 06 9-89				<u>Location</u> ST223a 123928 128357				<u>Loc Qty</u> 14 6 8				
D5159-041 S *D5159-041* Seat Back Brace Assembly	DAS 06 9-89	Manufactured	No			101	Each	0.0000	1	5		DAS 27 9-89 FEB 20 2015	DAS 46 9-89
D5159-043 S *D5159-043* Seat Back Brace Assembly	DAS 06 9-89	Manufactured	No			101	Each	0.0000	1	5		DAS 27 9-89 FEB 20 2015	DAS 46 9-89
D5159-045 S *D5159-045* Seat Rib Assembly	DAS 06 9-89	Manufactured	No			101	Each	0.0000	1	5		DAS 27 9-89 FEB 20 2015	DAS 46 9-89
D5189-041 S *D5189-041* Tube Assembly	DAS 06 9-89	Manufactured	No			101	Each	0.0000	1	5		DAS 27 9-89 FEB 20 2015	DAS 46 9-89
D5189-043 S *D5189-043* Armrest Assembly	DAS 06 9-89	Manufactured	No			101	Each	0.0000	1	5		DAS 27 9-89 FEB 20 2015	DAS 46 9-89

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Work Order ID: 129471

Parent Item: D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

129471

D350-689-031

Start Date: 2/11/15

Required Date: 2/17/15

Start Qty: 5.00

Required Qty: 5.00

AN4-4A

Purchased

No

101

Each

404.0000

1

5

AN4-4A

BOLT

**

DAS

27

9-89

DAS
46
9-89

FEB 20 2015

Location

Loc Qty

Loc Code

FP001

24

m125709

24

ST325A

380

m129390

380

AN4-6A

Purchased

No

101

Each

2,068.000

1

5

AN4-6A

BOLT

**

DAS

27

9-89

DAS
46
9-89

FEB 20 2015

Location

Loc Qty

Loc Code

CA

143

M128403

43

M130851

100

ST325A

1917

16067

2

M126317

15

M128634

100

M130716

200

M131153

1600

ST345

8

M128403

8

AN4-10A

Purchased

No

101

Each

44.0000

1

5

AN4-10A

Bolt

**

DAS

27

9-89

DAS
46
9-89

FEB 20 2015

Location

Loc Qty

Loc Code

CA

18

M129682

18

ST345

26

M130466

1

M131153

25

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Parent Item: D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

129471

D350-689-031

Start Date: 2/11/15

Required Date: 2/17/15

Start Qty: 5.00

Required Qty: 5.00

AN4-14A

Purchased

No

101

Each

209.0000

2

10

AN4-14A

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

5

122141

5

ST325A

189

M131153

189

ST344

15

M130716

15

**

DAS
27
9-89
FEB 20 2015

DAS
46
9-89

AN4-17A

Purchased

No

101

Each

278.0000

1

5

AN4-17A

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

ST343

278

M129909

6

M131139

3

M131377

269

**

DAS
27
9-89
FEB 20 2015

DAS
46
9-89

AN970-4

Purchased

No

101

Each

442.0000

1

5

AN970-4

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

ST273A

400

m129521

400

ST329

42

m127815

42

**

DAS
27
9-89
FEB 20 2015

DAS
46
9-89

Picklist Print

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Work Order ID: 129471

Parent Item: D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

129471

D350-689-031

Start Date: 2/11/15

Required Date: 2/17/15

Start Qty: 5.00

Required Qty: 5.00

MS20600-AD4W4

Purchased

No

101

Each

540.0000

4

20

MS20600-AD4W4

Rivets

**

DAS
27
FEB 20 2015

DAS
46
9-89

Location

Loc Qty

Loc Code

ST309

540

M128899

540

101

Each

330.0000

8

40

MS20600-AD4W5

Purchased

No

MS20600-AD4W5

Blind Rivet

**

DAS
27
FEB 20 2015

DAS
46
9-89

Location

Loc Qty

Loc Code

ST308

300

m131340

300

WA003

30

m129820

30

101

Each

2,318.000

10

50

MS21042L3

Purchased

No

MS21042L3

Nut

**

DAS
27
FEB 20 2015

DAS
46
9-89

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

1000

M131317

1000

ST305

898

116549

22

M131264

876

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Work Order ID: 129471

129471

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 2/11/15

Required Date: 2/17/15

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

101

Each

2,869.000

8

40

MS21042L4

Locknut

**

DAS
27
9-89
FEB 20 2015

DAS
46
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

1590

m130799

390

m131340

1200

ST305

533

426

426

m128300

8

m130922

99

MS27039-1-17

Purchased

No

101

Each

303.0000

1

5

MS27039-1-17

Screw (601.1954)

**

DAS
27
9-89
FEB 20 2015

DAS
46
9-89

Location

Loc Qty

Loc Code

GA

188

120142

38

m127831

150

ST285

115

m127305

115

DAS
66
9-89

Picklist Print

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Work Order ID: 129471

Parent Item: D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

129471

D350-689-031

Start Date: 2/11/15

Required Date: 2/17/15

Start Qty: 5.00

Required Qty: 5.00

MS27039-1-18

Purchased

No

101

Each

1,941.000

3

15

MS27039-1-18

Screw

**

DAS
27
9-89

FEB 19 2015

DAS
46
9-89

DAS
65
9-89

Location

Loc Qty

Loc Code

GA

281

123522

81

124326

200

ST273A

1388

124326

1388

ST284

272

124326

272

MS27039-1-19

Purchased

No

101

Each

524.0000

4

20

MS27039-1-19

Screw

**

DAS
27
9-89

FEB 19 2015

DAS
46
9-89

DAS
65
9-89

Location

Loc Qty

Loc Code

GA

132

m124326

32

m127904

100

ST273A

273

m127904

273

ST284

119

m127904

119

MS27039-1-20

Purchased

No

101

Each

278.0000

2

10

MS27039-1-20

Screw

**

DAS
27
9-89

FEB 19 2015

DAS
46
9-89

DAS
65
9-89

Location

Loc Qty

Loc Code

ST284

278

124326

278

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Work Order ID: 129471

129471

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 2/11/15

Required Date: 2/17/15

Start Qty: 5.00

Required Qty: 5.00

MS27039-4-20 Purchased No

101 Each 50.0000 4 20

DAS
27
9-89

DAS
46
9-89

MS27039-4-20

Screw

DAS
65
9-89

Location

Loc Qty

Loc Code

ST283

50

m130835

50

FEB 19 2015

MS27039-4-22 Purchased No

101 Each 0.0000 2 10

DAS
27
9-89

DAS
46
9-89

MS27039-4-22

Screw

DAS
65
9-89

m131616

**

FEB 19 2015

MS27039-4-21 Purchased No

101 Each 18.0000 4 20

DAS
27
9-89

DAS
46
9-89

MS27039-4-21

Screw

68-6
90
500

Location

Loc Qty

Loc Code

ST284

18

m129909

18

FEB 19 2015

NAS1149D0332J Purchased No

101 Each 1,504.000 20 100

DAS
27
9-89

DAS
46
9-89

NAS1149D0332J

Washer

X

DAS
65
9-89

Location

Loc Qty

Loc Code

CA

14

m129682

14

ST269

1490

m130325

1490

FEB 19 2015

NAS1149D0432J Purchased No

101 Each 1,120.000 17 85

DAS
27
9-89

DAS
46
9-89

NAS1149D0432J

WASHER

DAS
65
9-89

Location

Loc Qty

Loc Code

ST269

1120

m131026

1120

FEB 19 2015

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Shop Packet Print

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Picklist Print

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Work Order ID: 129471

129471

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 2/11/15

Required Date: 2/17/15

Start Qty: 5.00

Required Qty: 5.00

NAS43DD4-16FC

Purchased

No

101

Each

54.0000

2

10

NAS43DD4-16FC

Spacer

DAS

27

9-89

FEB 19 2015

DAS

46

9-89

Location

Loc Qty

Loc Code

ST262

54

m130835

54

DAS
ES
1-89

10

Ref

DAS
66
9-88

FEB 20 2015

6.0 PARTS LIST (OPTIONAL KITS)

Qty -015	Qty -017	Qty -031	Part Number	Description
X			D350-689-015	SEAT MODIFICATION KIT
	X		D350-689-017	SHOULDER HARNESS KIT
		X	D350-689-031	ARMREST KIT
		1	D2199-31	STRUT
2			D3029-1	SPRING
2			D3030-1	LOCK
1			D3033-1	SEAT TRACK
4			D3059-1	STUD
4			D3060-1	BUSHING
4			D3061-1	RADIUS BLOCK
	2		D4071-041	SHOULDER HARNESS ASSY
		1	D4671-1	ARMREST CUSHION
		1	D5159-041	SEAT BACK BRACE ASSY
		1	D5159-043	SEAT BACK BRACE ASSY
		1	D5159-045	SEAT RIB ASSY
		1	D5189-041	TUBE ASSY
		1	D5189-043	ARMREST ASSY
			AN3-12A	BOLT
		1	AN4-4A	BOLT
		1	AN4-6A	BOLT
		1	AN4-10A	BOLT
		2	AN4-14A	BOLT
		1	AN4-17A	BOLT
	2		AN5-4A	BOLT
		1	AN970-4	WASHER
		4	MS20600AD4W4	BLIND RIVET
		8	MS20600AD4W5	BLIND RIVET
		10	MS21042L3	NUT (OR MS21042-3)
		8	MS21042L4	NUT (OR MS21042-4)
4	2		MS21042L5	NUT (OR MS21042-5)
4			MS21059L3	NUTPLATE
1			MS24693-S273	SCREW
3			MS27039-1-10	SCREW
		1	MS27039-1-17	SCREW
		3	MS27039-1-18	SCREW
		4	MS27039-1-19	SCREW
		2	MS27039-1-20	SCREW
		4	MS27039-4-20	SCREW
		2	MS27039-4-22	SCREW
		4	MS27039-4-21	SCREW
		20	NAS1149D0332J	WASHER (OR AN960JD10L)
		17	NAS1149D0432J	WASHER (OR AN960JD416)
	4		NAS1149D0516J	WASHER (OR AN960JD516L)
4			NAS1149D0563J	WASHER (OR AN960JD516)
		2	NAS43DD4-16FC	SPACER